



General Setup Instructions

Using Your Setup Instructions

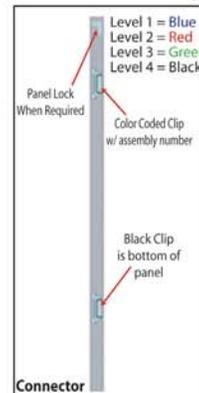
The Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

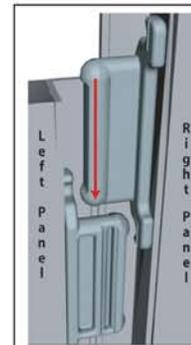
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or Eco Glass inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage. Each Layer will be labeled with the packing order.

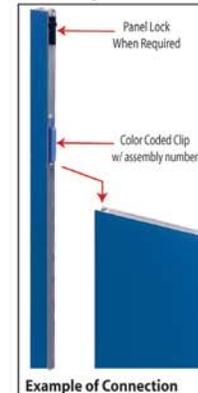
General Setup Instructions for Panel System



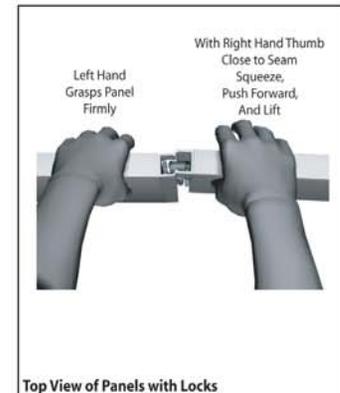
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish the level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.

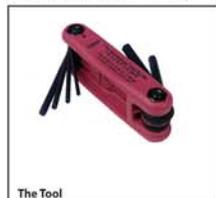


Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contains panel locks that are located at the top of the panel for extra stability and a seamless connection. When disassembling panels, twist top connection slightly and lift right panel upward.

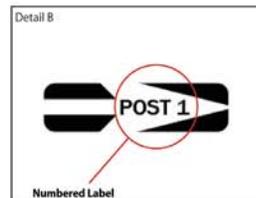
General Setup Instructions for Extrusion System



Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, other tools may be needed.



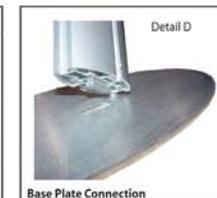
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



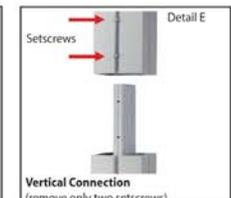
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to vertical extrusion using the lock provided. Place base plate on ground and set vertical post/lock in base plate slot. Tighten lock with Multi-tool.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

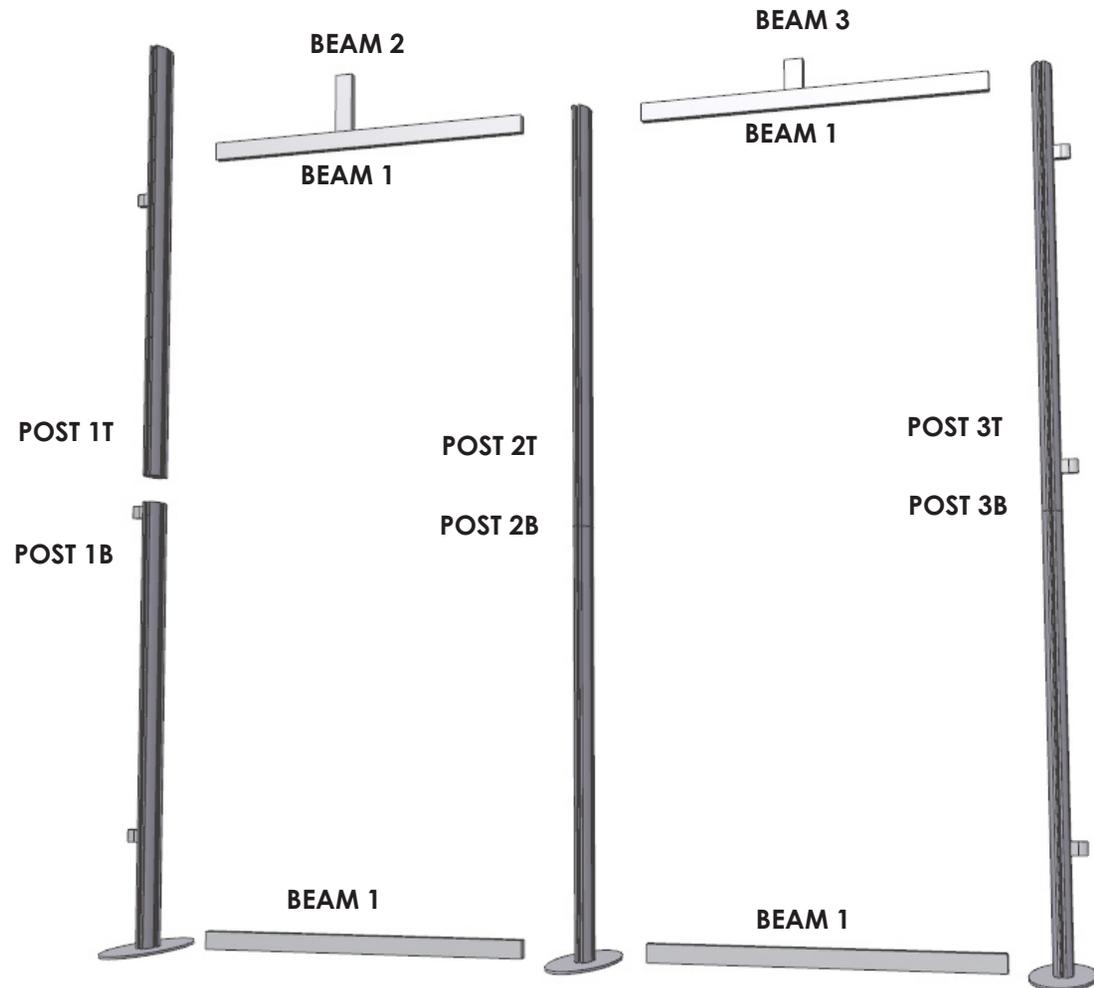
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

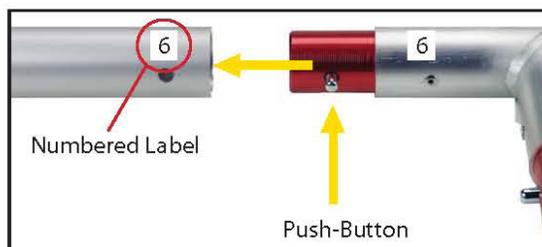
PART:	QTY:	DESCRIPTION:
POST 1T	1	OP-91 @ 46" Vertical Drilled for Internal Connector
POST 1B	1	OP-91 @ 46" Vertical Drilled for Internal Connector w/ Lock
POST 2T	1	OP-91 @ 42" Vertical Drilled for Internal Connector
POST 2B	1	OP-91 @ 42" Vertical Drilled for Internal Connector w/ Lock
POST 3T	1	OP-91 @ 42" Vertical Drilled for Internal Connector
POST 3B	1	OP-91 @ 42" Vertical Drilled for Internal Connector w/ Lock
BEAM 1	4	Z45 @ 34.125 w/ Locks
BEAM 2	1	Z44 @ 6" w/ Lock
BEAM 3	1	Z44 @ 3" w/ Lock
Base Plate	3	6x16 Oval

STEPS:

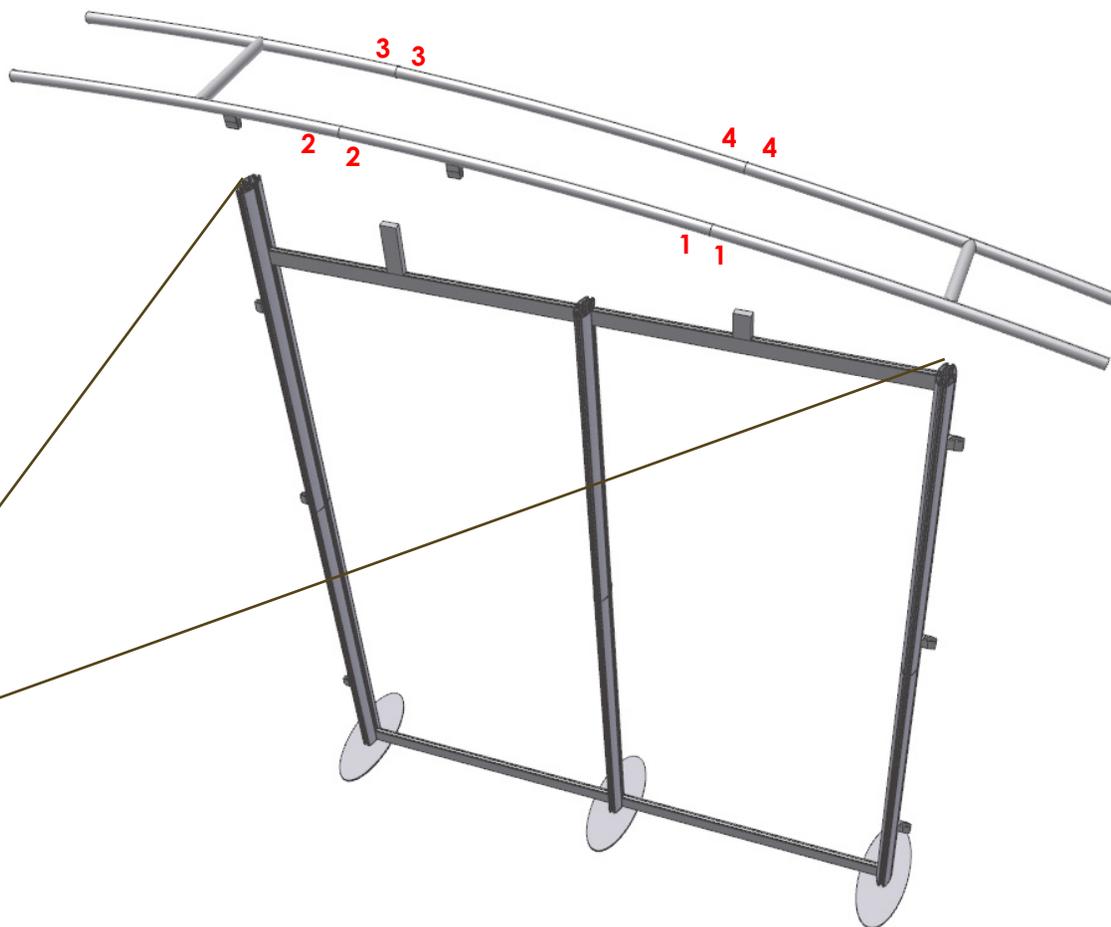
- 1- Assemble each Vertical Post, Attach Base Plate
- 2- Attach Lower BEAM 1
- 3- Attach Upper BEAM 1 w/ BEAM 2 and 3



PART:	QTY:	DESCRIPTION:
Canopy	1	Assemble as shown



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



PART:	QTY:	DESCRIPTION:
Header	1	Custom Shape
Wing Left	1	Custom Shape
Wing Right	1	Custom Shape
Backwall Section	2	34.125" x 84 Area

STEPS:

- 1- Attach each Wing with Set screw
- 2- Attach Backwall Graphics
- 3- Attach Header graphic with Set Screw
- 4- Attach Lights to BEAM 2 and 3



